



Gänginsats UNC Set

Komplett set



Gänginsats UNF Set

Komplett set



Gänginsats Rör BSP (G) Set

Komplett set



Art.nr.	Benämning
127502	Gänginsats UNC #2 SET
127504	Gänginsats UNC #4 SET
127505	Gänginsats UNC #5 SET
127506	Gänginsats UNC #6 SET
127507	Gänginsats UNC #8 SET
127508	Gänginsats UNC #10 SET
127509	Gänginsats UNC #12 SET
127511	Gänginsats UNC 1/4" SET
127512	Gänginsats UNC 5/16" SET
127513	Gänginsats UNC 3/8" SET
127514	Gänginsats UNC 7/16" SET
127515	Gänginsats UNC 1/2" SET
127516	Gänginsats UNC 9/16" SET
127517	Gänginsats UNC 5/8" SET
127518	Gänginsats UNC 3/4" SET
127519	Gänginsats UNC 7/8" SET
127520	Gänginsats UNC 1" SET

Art.nr.	Benämning
127524	Gänginsats UNF #4 SET
127526	Gänginsats UNF #6 SET
127527	Gänginsats UNF #8 SET
127528	Gänginsats UNF #10 SET
127530	Gänginsats UNF 1/4" SET
127531	Gänginsats UNF 5/16" SET
127532	Gänginsats UNF 3/8" SET
127533	Gänginsats UNF 7/16" SET
127534	Gänginsats UNF 1/2" SET
127535	Gänginsats UNF 9/16" SET
127536	Gänginsats UNF 5/8" SET
127537	Gänginsats UNF 3/4" SET
127538	Gänginsats UNF 7/8" SET
127539	Gänginsats UNF 1" * 14 SET
127540	Gänginsats UNF 1" * 12 SET

Art.nr.	Benämning
127556	Gänginsats G 1/8" SET
127557	Gänginsats G 1/4" SET
127558	Gänginsats G 3/8" SET
127559	Gänginsats G 1/2" SET
127560	Gänginsats G 5/8" SET
127561	Gänginsats G 3/4" SET

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Gänginsats

Withworth BSW (W)

"L=" Anger insatsens
utdragna längd gänger
diametern.



För mer teknisk information se sidorna
B-8 till B-13.

Art.nr.	Storlek	Stig-ning	L=	Förp	Art.nr.	Storlek	Stig-ning	L=	Förp	Art.nr.	Storlek	Stig-ning	L=	Förp
128400	W 1/8"	40	1	10	128447	W 3/8"	16	2	50	128490	W 3/4"	10	1	5
128405	W 1/8"	40	1	50	128443	W 3/8"	16	2,5	10	128495	W 3/4"	10	1	25
128401	W 1/8"	40	1,5	10	128448	W 3/8"	16	2,5	50	128491	W 3/4"	10	1,5	5
128406	W 1/8"	40	1,5	50	128444	W 3/8"	16	3	10	128496	W 3/4"	10	1,5	25
128402	W 1/8"	40	2	10	128449	W 3/8"	16	3	50	128492	W 3/4"	10	2	5
128407	W 1/8"	40	2	50						128497	W 3/4"	10	2	25
128403	W 1/8"	40	2,5	10	128450	W 7/16"	14	1	5	128493	W 3/4"	10	2,5	5
128408	W 1/8"	40	2,5	50	128455	W 7/16"	14	1	25	128498	W 3/4"	10	2,5	25
128404	W 1/8"	40	3	10	128451	W 7/16"	14	1,5	5	128494	W 3/4"	10	3	5
128409	W 1/8"	40	3	50	128456	W 7/16"	14	1,5	25	128499	W 3/4"	10	3	25
					128452	W 7/16"	14	2	5					
128410	W 3/16"	24	1	10	128457	W 7/16"	14	2	25	128500	W 7/8"	9	1	5
128415	W 3/16"	24	1	50	128453	W 7/16"	14	2,5	5	128505	W 7/8"	9	1	10
128411	W 3/16"	24	1,5	10	128458	W 7/16"	14	2,5	25	128501	W 7/8"	9	1,5	5
128416	W 3/16"	24	1,5	50	128454	W 7/16"	14	3	5	128506	W 7/8"	9	1,5	10
128412	W 3/16"	24	2	10	128459	W 7/16"	14	3	25	128502	W 7/8"	9	2	5
128417	W 3/16"	24	2	50						128507	W 7/8"	9	2	10
128413	W 3/16"	24	2,5	10	128460	W 1/2"	12	1	5	128503	W 7/8"	9	2,5	5
128418	W 3/16"	24	2,5	50	128465	W 1/2"	12	1	25	128508	W 7/8"	9	2,5	10
128414	W 3/16"	24	3	10	128461	W 1/2"	12	1,5	5	128504	W 7/8"	9	3	5
128419	W 3/16"	24	3	50	128466	W 1/2"	12	1,5	25	128509	W 7/8"	9	3	10
					128462	W 1/2"	12	2	5					
128420	W 1/4"	20	1	10	128467	W 1/2"	12	2	25	128510	W 1"	8	1	5
128425	W 1/4"	20	1	50	128463	W 1/2"	12	2,5	5	128515	W 1"	8	1	10
128421	W 1/4"	20	1,5	10	128468	W 1/2"	12	2,5	25	128511	W 1"	8	1,5	5
128426	W 1/4"	20	1,5	50	128464	W 1/2"	12	3	5	128516	W 1"	8	1,5	10
128422	W 1/4"	20	2	10	128469	W 1/2"	12	3	25	128512	W 1"	8	2	5
128427	W 1/4"	20	2	50						128517	W 1"	8	2	10
128423	W 1/4"	20	2,5	10	128470	W 9/16"	12	1	5	128513	W 1"	8	2,5	5
128428	W 1/4"	20	2,5	50	128475	W 9/16"	12	1	25	128518	W 1"	8	2,5	10
128424	W 1/4"	20	3	10	128471	W 9/16"	12	1,5	5	128514	W 1"	8	3	5
128429	W 1/4"	20	3	50	128476	W 9/16"	12	1,5	25	128519	W 1"	8	3	10
					128472	W 9/16"	12	2	5					
128430	W 5/16"	18	1	10	128477	W 9/16"	12	2	25	128520	W 1.1/8"	7	1	1
128435	W 5/16"	18	1	50	128473	W 9/16"	12	2,5	5	128525	W 1.1/8"	7	1	5
128431	W 5/16"	18	1,5	10	128478	W 9/16"	12	2,5	25	128521	W 1.1/8"	7	1,5	1
128436	W 5/16"	18	1,5	50	128474	W 9/16"	12	3	5	128526	W 1.1/8"	7	1,5	5
128432	W 5/16"	18	2	10	128479	W 9/16"	12	3	25	128522	W 1.1/8"	7	2	1
128437	W 5/16"	18	2	50						128527	W 1.1/8"	7	2	5
128433	W 5/16"	18	2,5	10	128480	W 5/8"	11	1	5	128523	W 1.1/8"	7	2,5	1
128438	W 5/16"	18	2,5	50	128485	W 5/8"	11	1	25	128528	W 1.1/8"	7	2,5	5
128434	W 5/16"	18	3	10	128481	W 5/8"	11	1,5	5	128524	W 1.1/8"	7	3	1
128439	W 5/16"	18	3	50	128486	W 5/8"	11	1,5	25	128529	W 1.1/8"	7	3	5
					128482	W 5/8"	11	2	5					
128440	W 3/8"	16	1	10	128487	W 5/8"	11	2	25	128530	W 1.1/4"	7	1	1
128445	W 3/8"	16	1	50	128483	W 5/8"	11	2,5	5	128535	W 1.1/4"	7	1	5
128441	W 3/8"	16	1,5	10	128488	W 5/8"	11	2,5	25	128531	W 1.1/4"	7	1,5	1
128446	W 3/8"	16	1,5	50	128484	W 5/8"	11	3	5	128536	W 1.1/4"	7	1,5	5
128442	W 3/8"	16	2	10	128489	W 5/8"	11	3	25	128532	W 1.1/4"	7	2	1

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Gänginsats

Withworth BSW (W)

"L=" Anger insatsens utdragna längd gånger diametern.



För mer teknisk information se sidorna B-8 till B-13.

Art.nr.	Storlek	Stig-ning	L=	Förp
128537	W 1.1/4"	7	2	5
128533	W 1.1/4"	7	2,5	1
128538	W 1.1/4"	7	2,5	5
128534	W 1.1/4"	7	3	1
128539	W 1.1/4"	7	3	5
128540	W 1.3/8"	6	1	1
128545	W 1.3/8"	6	1	5
128541	W 1.3/8"	6	1,5	1
128546	W 1.3/8"	6	1,5	5
128542	W 1.3/8"	6	2	1
128547	W 1.3/8"	6	2	5
128543	W 1.3/8"	6	2,5	1
128548	W 1.3/8"	6	2,5	5
128544	W 1.3/8"	6	3	1
128549	W 1.3/8"	6	3	5
128550	W 1.1/2"	6	1	1
128555	W 1.1/2"	6	1	5
128551	W 1.1/2"	6	1,5	1
128556	W 1.1/2"	6	1,5	5
128552	W 1.1/2"	6	2	1
128557	W 1.1/2"	6	2	5
128553	W 1.1/2"	6	2,5	1
128558	W 1.1/2"	6	2,5	5
128554	W 1.1/2"	6	3	1
128559	W 1.1/2"	6	3	5

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Gånginsats BSF

"L=" Anger insatsens
utdragna längd gånger
diametern.



För mer teknisk information se sidorna
B-8 till B-13.

Art.nr.	Storlek	Stig-ning	L=	Förp	Art.nr.	Storlek	Stig-ning	L=	Förp	Art.nr.	Storlek	Stig-ning	L=	Förp
128610	BSF 3/16"	32	1	10	128657	BSF 7/16"	18	2	25	128700	BSF 7/8"	11	1	5
128615	BSF 3/16"	32	1	50	128653	BSF 7/16"	18	2,5	5	128705	BSF 7/8"	11	1	10
128611	BSF 3/16"	32	1,5	10	128658	BSF 7/16"	18	2,5	25	128701	BSF 7/8"	11	1,5	5
128616	BSF 3/16"	32	1,5	50	128654	BSF 7/16"	18	3	5	128706	BSF 7/8"	11	1,5	10
128612	BSF 3/16"	32	2	10	128659	BSF 7/16"	18	3	25	128702	BSF 7/8"	11	2	5
128617	BSF 3/16"	32	2	50						128707	BSF 7/8"	11	2	10
128613	BSF 3/16"	32	2,5	10	128660	BSF 1/2"	16	1	5	128703	BSF 7/8"	11	2,5	5
128618	BSF 3/16"	32	2,5	50	128665	BSF 1/2"	16	1	25	128708	BSF 7/8"	11	2,5	10
128614	BSF 3/16"	32	3	10	128661	BSF 1/2"	16	1,5	5	128704	BSF 7/8"	11	3	5
128619	BSF 3/16"	32	3	50	128666	BSF 1/2"	16	1,5	25	128709	BSF 7/8"	11	3	10
					128662	BSF 1/2"	16	2	5					
128620	BSF 1/4"	26	1	10	128667	BSF 1/2"	16	2	25	128710	BSF 1"	10	1	5
128625	BSF 1/4"	26	1	50	128663	BSF 1/2"	16	2,5	5	128715	BSF 1"	10	1	10
128621	BSF 1/4"	26	1,5	10	128668	BSF 1/2"	16	2,5	25	128711	BSF 1"	10	1,5	5
128626	BSF 1/4"	26	1,5	50	128664	BSF 1/2"	16	3	5	128716	BSF 1"	10	1,5	10
128622	BSF 1/4"	26	2	10	128669	BSF 1/2"	16	3	25	128712	BSF 1"	10	2	5
128627	BSF 1/4"	26	2	50						128717	BSF 1"	10	2	10
128623	BSF 1/4"	26	2,5	10	128670	BSF 9/16"	16	1	5	128713	BSF 1"	10	2,5	5
128628	BSF 1/4"	26	2,5	50	128675	BSF 9/16"	16	1	25	128718	BSF 1"	10	2,5	10
128624	BSF 1/4"	26	3	10	128671	BSF 9/16"	16	1,5	5	128714	BSF 1"	10	3	5
128629	BSF 1/4"	26	3	50	128676	BSF 9/16"	16	1,5	25	128719	BSF 1"	10	3	10
					128672	BSF 9/16"	16	2	5					
128630	BSF 5/16"	22	1	10	128677	BSF 9/16"	16	2	25	128720	BSF 1.1/8"	8	1	1
128635	BSF 5/16"	22	1	50	128673	BSF 9/16"	16	2,5	5	128725	BSF 1.1/8"	8	1	5
128631	BSF 5/16"	22	1,5	10	128678	BSF 9/16"	16	2,5	25	128721	BSF 1.1/8"	8	1,5	1
128636	BSF 5/16"	22	1,5	50	128674	BSF 9/16"	16	3	5	128726	BSF 1.1/8"	8	1,5	5
128632	BSF 5/16"	22	2	10	128679	BSF 9/16"	16	3	25	128722	BSF 1.1/8"	8	2	1
128637	BSF 5/16"	22	2	50						128727	BSF 1.1/8"	8	2	5
128633	BSF 5/16"	22	2,5	10	128680	BSF 5/8"	14	1	5	128723	BSF 1.1/8"	8	2,5	1
128638	BSF 5/16"	22	2,5	50	128685	BSF 5/8"	14	1	25	128728	BSF 1.1/8"	8	2,5	5
128634	BSF 5/16"	22	3	10	128681	BSF 5/8"	14	1,5	5	128724	BSF 1.1/8"	8	3	1
128639	BSF 5/16"	22	3	50	128686	BSF 5/8"	14	1,5	25	128729	BSF 1.1/8"	8	3	5
					128682	BSF 5/8"	14	2	5					
128640	BSF 3/8"	20	1	10	128687	BSF 5/8"	14	2	25	128730	BSF 1.1/4"	9	1	1
128645	BSF 3/8"	20	1	50	128683	BSF 5/8"	14	2,5	5	128735	BSF 1.1/4"	9	1	5
128641	BSF 3/8"	20	1,5	10	128688	BSF 5/8"	14	2,5	25	128731	BSF 1.1/4"	9	1,5	1
128646	BSF 3/8"	20	1,5	50	128684	BSF 5/8"	14	3	5	128736	BSF 1.1/4"	9	1,5	5
128642	BSF 3/8"	20	2	10	128689	BSF 5/8"	14	3	25	128732	BSF 1.1/4"	9	2	1
128647	BSF 3/8"	20	2	50						128737	BSF 1.1/4"	9	2	5
128643	BSF 3/8"	20	2,5	10	128690	BSF 3/4"	12	1	5	128733	BSF 1.1/4"	9	2,5	1
128648	BSF 3/8"	20	2,5	50	128695	BSF 3/4"	12	1	25	128738	BSF 1.1/4"	9	2,5	5
128644	BSF 3/8"	20	3	10	128691	BSF 3/4"	12	1,5	5	128734	BSF 1.1/4"	9	3	1
128649	BSF 3/8"	20	3	50	128696	BSF 3/4"	12	1,5	25	128739	BSF 1.1/4"	9	3	5
					128692	BSF 3/4"	12	2	5					
128650	BSF 7/16"	18	1	5	128697	BSF 3/4"	12	2	25	128740	BSF 1.3/8"	8	1	1
128655	BSF 7/16"	18	1	25	128693	BSF 3/4"	12	2,5	5	128745	BSF 1.3/8"	8	1	5
128651	BSF 7/16"	18	1,5	5	128698	BSF 3/4"	12	2,5	25	128741	BSF 1.3/8"	8	1,5	1
128656	BSF 7/16"	18	1,5	25	128694	BSF 3/4"	12	3	5	128746	BSF 1.3/8"	8	1,5	5
128652	BSF 7/16"	18	2	5	128699	BSF 3/4"	12	3	25	128742	BSF 1.3/8"	8	2	1

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Gänginsats

BSF

"L=" Anger insatsens utdragna längd gånger diametern.



För mer teknisk information se sidorna B-8 till B-13.

Art.nr.	Storlek	Stig-ning	L=	Förp
128747	BSF 1.3/8"	8	2	5
128743	BSF 1.3/8"	8	2,5	1
128748	BSF 1.3/8"	8	2,5	5
128744	BSF 1.3/8"	8	3	1
128749	BSF 1.3/8"	8	3	5
128750	BSF 1.1/2"	8	1	1
128755	BSF 1.1/2"	8	1	5
128751	BSF 1.1/2"	8	1,5	1
128756	BSF 1.1/2"	8	1,5	5
128752	BSF 1.1/2"	8	2	1
128757	BSF 1.1/2"	8	2	5
128753	BSF 1.1/2"	8	2,5	1
128758	BSF 1.1/2"	8	2,5	5
128754	BSF 1.1/2"	8	3	1
128759	BSF 1.1/2"	8	3	5

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Gänginsats

Rör BSP (G)

"L=" Anger insatsens
utdragna längd gänger
diametern.



För mer teknisk information se sidorna
B-8 till B-13.

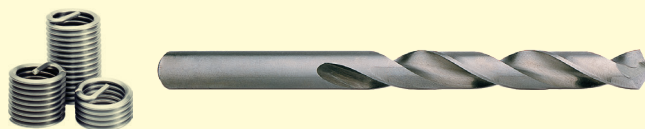
Art.nr.	Storlek	Stig-ning	L=	Förp	Art.nr.	Storlek	Stig-ning	L=	Förp	Art.nr.	Storlek	Stig-ning	L=	Förp
128800	G 1/8"	28	1	10	128847	G 5/8"	14	2	10	128890	G 1.1/2"	11	1	1
128805	G 1/8"	28	1	50	128843	G 5/8"	14	2,5	5	128895	G 1.1/2"	11	1	5
128801	G 1/8"	28	1,5	10	128848	G 5/8"	14	2,5	10	128891	G 1.1/2"	11	1,5	1
128806	G 1/8"	28	1,5	50	128844	G 5/8"	14	3	5	128896	G 1.1/2"	11	1,5	5
128802	G 1/8"	28	2	10	128849	G 5/8"	14	3	10	128892	G 1.1/2"	11	2	1
128807	G 1/8"	28	2	50						128897	G 1.1/2"	11	2	5
128803	G 1/8"	28	2,5	10	128850	G 3/4"	14	1	1	128893	G 1.1/2"	11	2,5	1
128808	G 1/8"	28	2,5	50	128855	G 3/4"	14	1	5	128898	G 1.1/2"	11	2,5	5
128804	G 1/8"	28	3	10	128851	G 3/4"	14	1,5	1	128894	G 1.1/2"	11	3	1
128809	G 1/8"	28	3	50	128856	G 3/4"	14	1,5	5	128899	G 1.1/2"	11	3	5
					128852	G 3/4"	14	2	1					
128810	G 1/4"	19	1	10	128857	G 3/4"	14	2	5					
128815	G 1/4"	19	1	50	128853	G 3/4"	14	2,5	1					
128811	G 1/4"	19	1,5	10	128858	G 3/4"	14	2,5	5					
128816	G 1/4"	19	1,5	50	128854	G 3/4"	14	3	1					
128812	G 1/4"	19	2	10	128859	G 3/4"	14	3	5					
128817	G 1/4"	19	2	50										
128813	G 1/4"	19	2,5	10	128860	G 7/8"	14	1	1					
128818	G 1/4"	19	2,5	50	128865	G 7/8"	14	1	5					
128814	G 1/4"	19	3	10	128861	G 7/8"	14	1,5	1					
128819	G 1/4"	19	3	50	128866	G 7/8"	14	1,5	5					
					128862	G 7/8"	14	2	1					
128820	G 3/8"	19	1	10	128867	G 7/8"	14	2	5					
128825	G 3/8"	19	1	50	128863	G 7/8"	14	2,5	1					
128821	G 3/8"	19	1,5	10	128868	G 7/8"	14	2,5	5					
128826	G 3/8"	19	1,5	50	128864	G 7/8"	14	3	1					
128822	G 3/8"	19	2	10	128869	G 7/8"	14	3	5					
128827	G 3/8"	19	2	50										
128823	G 3/8"	19	2,5	10	128870	G 1"	11	1	1					
128828	G 3/8"	19	2,5	50	128875	G 1"	11	1	5					
128824	G 3/8"	19	3	10	128871	G 1"	11	1,5	1					
128829	G 3/8"	19	3	50	128876	G 1"	11	1,5	5					
					128872	G 1"	11	2	1					
128830	G 1/2"	14	1	10	128877	G 1"	11	2	5					
128835	G 1/2"	14	1	25	128873	G 1"	11	2,5	1					
128831	G 1/2"	14	1,5	10	128878	G 1"	11	2,5	5					
128836	G 1/2"	14	1,5	25	128874	G 1"	11	3	1					
128832	G 1/2"	14	2	10	128879	G 1"	11	3	5					
128837	G 1/2"	14	2	25										
128833	G 1/2"	14	2,5	10	128880	G 1.1/4"	11	1	1					
128838	G 1/2"	14	2,5	25	128885	G 1.1/4"	11	1	5					
128834	G 1/2"	14	3	10	128881	G 1.1/4"	11	1,5	1					
128839	G 1/2"	14	3	25	128886	G 1.1/4"	11	1,5	5					
					128882	G 1.1/4"	11	2	1					
128840	G 5/8"	14	1	5	128887	G 1.1/4"	11	2	5					
128845	G 5/8"	14	1	10	128883	G 1.1/4"	11	2,5	1					
128841	G 5/8"	14	1,5	5	128888	G 1.1/4"	11	2,5	5					
128846	G 5/8"	14	1,5	10	128884	G 1.1/4"	11	3	1					
128842	G 5/8"	14	2	5	128889	G 1.1/4"	11	3	5					

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Borrdiameter Insatsgänga

Kärnhålsdiameter för respektive insatsgänga.

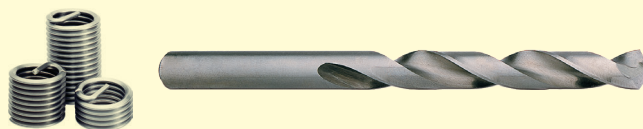


Ø Borr	M	Mf	UNC	UNF	BSW (W)	BSF	BSP (G)
2,10 mm	M 2 x 0,4						
2,30 mm	M 2,2 x 0,45		#2 x 56	#2 x 64			
2,60 mm	M 2,5 x 0,45		#3 x 48	#3 x 56			
3,00 mm	M 3 x 0,5		#4 x 40	#4 x 48			
3,30 mm				#5 x 44			
3,40 mm			#5 x 40		W 1/8 x 40		
3,70 mm	M 3,5 x 0,6		#6 x 32	#6 x 40			
4,20 mm	M 4 x 0,7						
4,40 mm				#8 x 36			
5,00 mm					W 3/16 x 24	BSF 3/16 x 32	
5,10 mm				#10 x 32			
5,20 mm	M 5 x 0,8		#10 x 24				
5,80 mm			#12 x 24			BSF 7/32 x 28	
6,30 mm	M 6 x 1,0	Mf 6 x 0,75					
6,60 mm				UNF 1/4 x 28		BSF 1/4 x 26	
6,70 mm			UNC 1/4 x 20		W 1/4 x 20		
7,30 mm	M 7 x 1,0					BSF 9/32 x 26	
8,20 mm	M 8 x 0,75			UNF 5/16 x 24			
8,30 mm	M 8 x 1,25	Mf 8 x 1,0	UNC 5/16 x 18		W 5/16 x 18	BSF 5/16 x 22	
9,30 mm	M 9 x 1,25	Mf 9 x 1,0					
9,80 mm				UNF 3/8 x 24			
9,90 mm			UNC 3/8 x 16		W 3/8 x 16	BSF 3/8 x 20	G 1/8 x 28
10,30 mm	M 10 x 1,0	Mf 10 x 1,25					
10,40 mm	M 10 x 1,5	Mf 11 x 1,25					
11,30 mm	M 11 x 1,0						
11,40 mm	M 11 x 1,5						
11,50 mm				UNF 7/16 x 20		BSF 7/16 x 18	
11,60 mm			UNC 7/16 x 14		W 7/16 x 14		
12,30 mm	M 12 x 1,0	Mf 12 x 1,25					
12,40 mm	M 12 x 1,75	Mf 12 x 1,5					
13,00 mm			UNC 1/2 x 13	UNF 1/2 x 20	W 1/2 x 12	BSF 1/2 x 16	
13,25 mm	M 13 x 1,25	Mf 13 x 1,5					
13,50 mm							G 1/4 x 19
14,40 mm	M 14 x 1,0	Mf 14 x 1,25					
14,50 mm	M 14 x 2,0	Mf 14 x 1,5		UNF 9/16 x 18		BSF 9/16 x 16	
14,75 mm			UNC 9/16 x 12		W 9/16 x 12		
15,50 mm	M 15 x 2,0	Mf 15 x 1,5					
16,25 mm				UNF 5/8 x 18		BSF 5/8 x 14	
16,50 mm	M 16 x 2,0	Mf 16 x 1,5	UNC 5/8 x 11		W 5/8 x 11		
17,00 mm							G 3/8 x 19
18,00 mm			UNC 11/16x11		W 11/16x11	BSF 11/16x14	
18,50 mm	M 18 x 2,5	Mf 18 x 1,5 Mf 18 x 2,0					
19,50 mm				UNF 3/4 x 16		BSF 3/4 x 12	
19,75 mm			UNC 3/4 x 10		W 3/4 x 10		
20,50 mm	M 20 x 2,5	Mf 20 x 1,5 Mf 20 x 2,0					
21,50 mm							G 1/2 x 14
22,50 mm	M 22 x 2,5	Mf 22 x 1,5 Mf 22 x 2,0		UNF 7/8 x 14		BSF 7/8 x 11	

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Borrdiameter Insatsgänga



Kärnhålsdiameter för respektive insatsgänga.

Ø Borr	M	Mf	UNC	UNF	BSW (W)	BSF	BSP (G)
23,00 mm			UNC 7/8 x 9		W 7/8 x 9		
23,50 mm							G 5/8 x 14
24,50 mm	M 24 x 3,0	Mf 24 x 1,5 Mf 24 x 2,0					
26,00 mm			UNC 1" x 8	UNF 1" x 12/14	W 1" x 8	BSF 1" x 10	
26,50 mm	M 26 x 1,5						
27,00 mm							G 3/4 x 14
27,50 mm	M 27 x 2,0	Mf 27 x 1,5					
28,50 mm	M 28 x 1,5						
29,50 mm			UNC 1.1/8" x 7	UNF 1.1/8" x 12	W 1.1/8" x 7	BSF 1.1/8" x 9	
30,50 mm	M 30 x 3,5	Mf 30 x 1,5 Mf 30 x 2,0					
32,50 mm				UNF 1.1/4" x 12		BSF 1.1/4" x 9	
33,00 mm			UNC 1.1/4" x 7		W 1.1/4" x 7		
33,50 mm	M 33 x 3,5	Mf 33 x 2,0					G 1" x 11
36,00 mm			UNC 1.3/8" x 6	UNF 1.3/8" x 12	W 1.3/8" x 6	BSF 1.3/8" x 8	
36,50 mm	M 36 x 3,0	Mf 36 x 1,5 Mf 36 x 2,0					
37,00 mm	M 36 x 4,0						
39,00 mm			UNC 1.1/2" x 6	UNF 1.1/2" x 12	W 1.1/2" x 6	BSF 1.1/2" x 8	
39,50 mm	M 39 x 2,0						
40,00 mm	M 39 x 4,0						
42,50 mm	M 42 x 2,0						G 1.1/4" x 11
43,00 mm	M 42 x 4,0 M 42 x 4,5	Mf 42 x 2,0 Mf 42 x 3,0					
48,50 mm							G 1.1/2" x 11

Måttangivelser

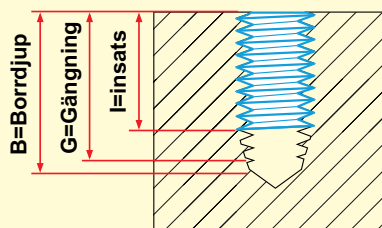
Insatsgänga



B= Borrdjup minus borrhets.

G= Gänglängd inklusive tappens fastlängd.

I= Insatsens utdragna längd.



BSW (W)	1D			1,5D			2,0D			2,5D			3,0D		
Storlek	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm
1/8 x 40	6,02	3,18	3,18	7,59	4,75	4,75	9,19	6,35	6,35	10,80	7,92	7,92	12,37	9,53	9,53
3/16 x 24	9,53	4,75	4,75	11,89	7,14	7,14	14,27	9,53	9,53	16,66	11,89	11,89	19,05	14,27	14,27
1/4 x 20	12,07	3,18	3,18	15,24	9,53	9,53	18,42	12,70	12,70	21,59	15,88	15,88	24,77	19,05	19,05
5/16 x 18	14,27	7,92	7,92	18,26	11,91	11,91	22,23	15,88	15,88	26,19	19,84	19,84	30,15	23,80	23,80
3/8 x 16	16,66	9,53	9,53	21,44	14,27	14,27	26,19	19,05	19,05	30,96	23,80	23,80	35,71	28,58	28,58
7/16 x 14	19,28	11,10	11,10	24,84	16,66	16,66	30,38	22,23	22,23	35,94	27,76	27,76	41,50	33,32	33,32
1/2 x 12	22,23	12,70	12,70	28,58	19,05	19,05	34,93	26,67	26,67	41,28	31,75	31,75	47,63	38,10	38,10
9/16 x 12	23,80	14,27	14,27	30,96	21,44	21,44	38,10	28,58	28,58	45,24	35,71	35,71	52,37	42,85	42,85
5/8 x 11	26,26	15,88	15,88	34,21	23,80	23,80	42,14	31,75	31,75	50,09	39,67	39,67	56,74	47,63	47,63
11/16 x 11	27,86	17,45	17,45	36,60	26,19	26,19	43,08	34,93	34,93	54,05	43,64	43,64	62,79	52,37	52,37
3/4 x 10	30,48	19,05	19,05	40,01	28,58	28,58	49,53	38,10	38,10	59,06	47,63	47,63	68,58	57,15	57,15
7/8 x 9	34,93	22,23	22,23	46,02	33,32	33,32	57,15	44,45	44,45	68,25	55,55	55,55	79,38	66,68	66,68
1" x 8	39,70	25,40	25,40	52,37	38,10	38,10	65,07	50,80	50,80	77,77	63,50	63,50	90,47	76,20	76,20
1.1/8" x 7	44,91	28,58	28,58	59,18	42,85	42,85	73,48	57,15	57,15	87,76	71,42	71,42	102,06	85,73	85,73
1.1/4" x 7	48,08	31,75	31,75	63,96	47,63	47,63	79,83	63,50	63,50	95,71	79,38	79,38	111,58	95,25	95,25
1.1/2" x 6	57,15	38,10	38,10	76,20	57,15	57,15	95,25	76,20	76,20	114,30	95,25	95,25	133,35	114,30	114,30

BSF	1D			1,5D			2,0D			2,5D			3,0D		
Storlek	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm
3/16 x 32	8,31	7,52	4,75	10,69	9,91	7,14	13,08	12,29	9,53	15,44	14,66	11,89	17,83	17,04	14,27
7/32 x 28	9,63	8,71	5,54	12,42	11,51	8,33	15,19	14,27	11,10	17,96	17,04	13,87	20,75	19,84	16,66
1/4 x 26	10,74	9,78	6,35	13,92	12,95	9,53	17,09	16,13	12,70	20,27	19,30	15,88	23,44	22,48	19,05
9/32 x 26	11,53	10,57	7,14	15,09	14,38	10,69	18,67	17,70	14,27	22,25	21,29	17,86	25,81	24,84	21,41
5/16 x 22	13,11	11,96	7,92	17,09	15,95	11,91	21,06	19,91	15,88	25,02	23,88	19,84	28,98	27,84	23,80
3/8 x 20	15,24	13,97	9,53	19,99	18,72	14,27	24,77	23,50	19,05	29,51	28,24	23,80	34,29	33,02	28,58
7/16 x 18	17,45	16,03	11,10	23,01	21,59	16,66	28,58	27,15	22,23	34,11	32,69	27,76	39,67	38,25	33,32
1/2 x 16	19,84	18,26	12,70	26,19	24,61	19,05	32,54	30,96	25,40	38,89	37,31	31,75	45,24	43,66	38,10
9/16 x 16	21,41	19,84	14,27	28,58	27,00	21,44	35,71	34,14	28,58	42,85	41,28	35,71	49,99	48,41	42,85
5/8 x 14	24,03	22,23	15,88	31,95	30,15	23,80	39,90	38,10	31,75	47,83	46,02	39,67	55,78	53,98	47,63
11/16 x 14	25,60	23,80	17,45	34,34	32,54	26,19	43,08	41,28	34,93	51,79	49,99	43,64	60,53	58,72	52,37
3/4 x 12	28,58	26,47	19,05	38,10	35,99	28,58	47,63	45,52	38,10	57,15	55,04	47,63	66,68	64,57	57,15
13/16 x 12	30,15	28,04	20,62	40,46	38,35	30,94	50,80	48,69	41,28	61,11	59,00	51,59	71,42	69,32	61,90
7/8 x 11	32,61	30,30	22,23	43,71	41,40	33,32	54,84	52,53	44,45	65,94	63,63	55,55	77,06	74,75	66,68
1" x 10	36,83	34,29	25,40	49,53	46,99	38,10	62,23	59,69	50,80	74,93	72,39	63,50	87,63	85,09	76,20
1.1/8" x 9	41,28	38,46	28,58	55,55	52,73	42,85	69,85	67,03	57,15	84,12	81,31	71,42	98,43	95,61	85,73
1.1/4" x 9	44,45	41,63	31,75	60,33	57,51	47,63	76,20	73,38	63,50	92,08	89,26	79,38	107,95	105,13	95,25
1.3/8" x 8	49,23	46,05	34,93	66,68	63,50	52,37	84,12	80,98	69,85	101,60	98,43	87,30	119,08	115,90	104,78
1.1/2" x 8	52,40	49,23	38,10	71,45	68,28	57,15	90,50	87,33	76,20	109,55	106,38	95,25	128,60	125,43	114,30

Måttangivelser

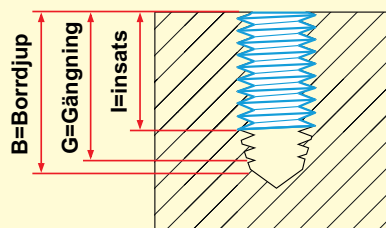
Insatsgänga



B= Borrdjup minus borrarspets.

G= Gänglängd inklusive tappens faslängd.

I= Insatsens utdragna längd.



BSP (G)	1D			1,5D			2,0D			2,5D			3,0D		
Storlek	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm	B mm	G mm	I mm
1/8 x 28	7,29	6,38	3,18	8,86	7,95	4,75	10,46	9,55	6,35	12,04	11,13	7,92	13,64	12,73	9,53
1/4 x 19	12,40	11,05	6,35	15,57	14,22	9,53	18,75	17,40	12,70	21,92	20,57	15,88	25,10	23,75	19,05
3/8 x 19	15,57	14,22	9,53	20,32	18,97	14,27	25,10	23,75	19,05	29,85	28,50	23,80	34,62	33,27	28,58
1/2 x 14	20,83	19,02	12,70	27,18	25,37	19,05	33,53	31,72	25,40	39,88	38,07	31,75	46,25	44,42	38,10
5/8 x 14	24,00	22,20	15,88	31,93	30,12	23,80	39,88	38,07	31,75	47,80	46,00	39,67	55,75	53,95	47,63
3/4 x 14	27,18	25,37	19,05	36,70	34,90	28,58	46,23	44,42	38,10	55,75	53,95	47,63	65,28	63,47	57,15
7/8 x 14	30,35	28,55	22,23	41,45	39,65	33,32	52,58	50,77	44,45	63,68	61,87	55,55	74,80	73,00	66,68
1" x 11	35,81	33,50	25,40	48,51	46,20	38,10	61,21	58,90	50,80	73,91	71,60	63,50	86,61	84,30	76,20
1.1/4" x 11	42,16	39,85	31,75	58,04	55,73	47,63	73,91	71,60	63,50	89,79	87,38	79,38	105,66	103,35	95,25
1.1/2" x 11	48,51	46,20	38,25	67,56	65,25	57,15	86,61	84,30	76,20	105,66	103,35	95,25	124,71	122,40	114,30